# AMENDMENT NO. 1 AUGUST 2015
# TO
# IS 3196 (PART 1) : 2013 WELDED LOW CARBON STEEL GAS CYLINDERS EXCEEDING 5 LITRES WATER CAPACITY FOR LOW PRESSURE LIQUEFIABLE GASES

## PART 1 CYLINDERS FOR LIQUEFIED PETROLEUM GAS (LPG) — SPECIFICATION

***(Sixth Revision)***

(*Page* 1, *clause* **3.7**) — Substitute the following for the existing clause:

'**3.7 Batch**

A batch shall consist of finished cylinders not exceeding 3 000 cylinders made consecutively by the same manufacturer using the same manufacturing technique, to the same design, size and material specifications on the same type of automatic welding machines and subject to the same heat treatment conditions. A batch may contain material from more than one cast.'

[*Page* 2, *clause* **6.2.1** b), *equation*] — Substitute '$D_O$' *for* '$D_i$'.

[*Page* 3, *clause* **6.2.3**, *equation* 2] — Substitute '$D_O$' *for* '$D$'.

[*Page* 3, c*lause* **6.2.3**, *equation* 3] — Substitute '$D_O$' *for* '$D$'.

(MED 16)

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